

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 09.10.2023

Version number 2 (replaces version 1)

Revision: 09.10.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Epicol 325 Part B**
- **Article number: 197325B**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use**
SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites
- **Product category PC1 Adhesives, sealants**
- **Application of the substance / the mixture Adhesives**
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
APM Technica AG
Max-Schmidheiny-Str.201
CH-9435 HEERBRUGG
SCHWEIZ
- **Further information obtainable from:**
Tel. +41 71 788 31 00 (At office times only)
E-Mail: msds@apm-technica.com
- **1.4 Emergency telephone number:**
Tox Info Suisse
Freiestrasse 16
CH-8032 Zürich
Swiss Emergency phone number: 145 (24h). From outside of Switzerland: +41 44 251 51 51

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS05 GHS07

- **Signal word Danger**

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- **Hazard-determining components of labelling:**

2-ethyl-4-methylimidazole
2,4-dimethyl-1H-imidazole

- **Hazard statements**

H302 Harmful if swallowed.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.

- **Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
P330 Rinse mouth.
P362+P364 Take off contaminated clothing and wash it before reuse.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Labelling of packages where the contents do not exceed 125 ml**

- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger

- **Hazard-determining components of labelling:**

2-ethyl-4-methylimidazole
2,4-dimethyl-1H-imidazole

- **Hazard statements**

H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.

- **Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
P362+P364 Take off contaminated clothing and wash it before reuse.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **2.3 Other hazards**

- **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.
· **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**

· **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 931-36-2	2-ethyl-4-methylimidazole	>50–≤100%
EINECS: 213-234-5	Eye Dam. 1, H318; Acute Tox. 4, H302; Skin Irrit. 2, H315; Skin Sens. 1, H317	

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CAS: 930-62-1	2,4-dimethyl-1H-imidazole	(Contd. of page 2) ≥1–≤2.5%
EINECS: 213-221-4	☞ Skin Corr. 1B, H314; ☠ Acute Tox. 4, H302	
CAS: 822-36-6	4-methylimidazole	≥0–<1%
EINECS: 212-497-3	☠ Acute Tox. 3, H311; ☠ Carc. 2, H351; ☞ Skin Corr. 1B, H314	

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

· **General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for several minutes under running water. Then consult a doctor.

· **After swallowing:** Call for a doctor immediately.

· 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

· **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.

· 5.2 Special hazards arising from the substance or mixture

No further relevant information available.

· 5.3 Advice for firefighters

· **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

· 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralising agent.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

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- Prevent formation of aerosols.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep container tightly sealed.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Appropriate engineering controls** No further data; see section 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the skin.
Avoid contact with the eyes and skin.
- **Respiratory protection:**
Not necessary if room is well-ventilated.
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Hand protection**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye/face protection**



Tightly sealed goggles

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SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Physical state	Fluid
· Colour:	Amber coloured
· Odour:	Light
· Odour threshold:	Not determined.
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	292–295 °C
· Flammability	Not applicable.
· Lower and upper explosion limit	
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	155 °C
· Decomposition temperature:	Not determined.
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity	Not determined.
· Dynamic at 20 °C:	3,000–6,000 mPas
· Solubility	
· water:	Not miscible or difficult to mix.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure:	Not determined.
· Density and/or relative density	
· Density at 20 °C:	0.975 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.

· 9.2 Other information

· Appearance:	
· Form:	Viscous
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
· Solvent content:	
· VOC (EC)	0.00 %
· Change in condition	
· Evaporation rate	Not determined.

· Information with regard to physical hazard classes

· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void

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· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Harmful if swallowed.

- **LD/LC50 values relevant for classification:**

ATE (Acute Toxicity Estimates)

Oral	LD50	494–514 mg/kg
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- **Skin corrosion/irritation** Causes skin irritation.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **11.2 Information on other hazards**

- **Endocrine disrupting properties**

None of the ingredients is listed.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.

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- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Must not reach sewage water or drainage ditch undiluted or unneutralised.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

- **European waste catalogue**

08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances
HP4	Irritant - skin irritation and eye damage
HP6	Acute Toxicity
HP13	Sensitising

- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|---|-----------------|
| <ul style="list-style-type: none"> · 14.1 UN number or ID number · ADR, IMDG, IATA | not regulated |
| <ul style="list-style-type: none"> · 14.2 UN proper shipping name · ADR, IMDG, IATA | not regulated |
| <ul style="list-style-type: none"> · 14.3 Transport hazard class(es) · ADR, ADN, IMDG, IATA · Class | not regulated |
| <ul style="list-style-type: none"> · 14.4 Packing group · ADR, IMDG, IATA | not regulated |
| <ul style="list-style-type: none"> · 14.5 Environmental hazards: | Not applicable. |
| <ul style="list-style-type: none"> · 14.6 Special precautions for user | Not applicable. |
| <ul style="list-style-type: none"> · 14.7 Maritime transport in bulk according to IMO instruments | Not applicable. |
| <ul style="list-style-type: none"> · UN "Model Regulation": | not regulated |

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

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- **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

- **REGULATION (EU) 2019/1148**

- **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

- **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

- **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

- **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship. This Safety Data Sheets is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

- **Relevant phrases**

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H351 Suspected of causing cancer.

- **Classification according to Regulation (EC) No 1272/2008**

Acute toxicity - oral

Skin corrosion/irritation

Serious eye damage/irritation

Skin sensitisation

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

- **Department issuing SDS:** Technology

- **Contact:** msds@apm-technica.com

- **Date of previous version:** 09.10.2023

- **Version number of previous version:** 1

- **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity – Category 4

Acute Tox. 3: Acute toxicity – Category 3

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Skin Irrit. 2: Skin corrosion/irritation – Category 2

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Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Carc. 2: Carcinogenicity – Category 2

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· * **Data compared to the previous version altered.**

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