Safety data sheet
according to 1907/2006/EC, Article 31

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SECTION 1: Identification of the substance/mixture and of the company/ undertaking

· **1.1 Product identifier**

· **Trade name: Epicol 325 Part A**

· **Article number:** 197325A
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
· **Sector of Use**
SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites
· **Product category** PC1 Adhesives, sealants
· **Application of the substance / the mixture** Adhesives

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
APM Technica AG
Max-Schmidheiny-Str.201
CH-9435 HEERBRUGG
SCHWEIZ

· **Further information obtainable from:**
Tel. +41 71 788 31 00 (At office times only)
E-Mail: msds@apm-technica.com
· **1.4 Emergency telephone number:**
Tox Info Suisse
Freiestrasse 16
CH-8032 Zürich
Swiss Emergency phone number: 145 (24h). From outside of Switzerland: +41 44 251 51 51

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**


GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.


GHS07

Skin Irrit. 2	H315 Causes skin irritation.
Eye Irrit. 2	H319 Causes serious eye irritation.
Skin Sens. 1	H317 May cause an allergic skin reaction.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
· **Hazard pictograms**


GHS07 GHS09

· **Signal word** Warning

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· **Hazard-determining components of labelling:**
Epoxy penol novolac resin
· **Hazard statements**
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.
· **Precautionary statements**

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves / eye protection / face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P501	Dispose of contents/container in accordance with local/regional/national/ international regulations.

· **Labelling of packages where the contents do not exceed 125 ml**
· **Hazard pictograms**

GHS07 GHS09

· **Signal word** Warning

· **Hazard-determining components of labelling:**
Epoxy penol novolac resin
· **Hazard statements**
H317 May cause an allergic skin reaction.
· **Precautionary statements**

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves / eye protection / face protection.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **2.3 Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**
· **Description:** Mixture of substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 28064-14-4 NLP: 500-006-8	Epoxy penol novolac resin Aquatic Chronic 2, H411; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	>50–≤100%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **General information:** Immediately remove any clothing soiled by the product.

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· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.
· **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
· **5.2 Special hazards arising from the substance or mixture**
No further relevant information available.
· **5.3 Advice for firefighters**
· **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
· **6.2 Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
· **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
· **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
· **Information about fire - and explosion protection:** No special measures required.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required.
· **Further information about storage conditions:** Keep container tightly sealed.
· **7.3 Specific end use(s)** No further relevant information available.

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SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**
· **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**
· **Appropriate engineering controls** No further data; see section 7.
· **Individual protection measures, such as personal protective equipment**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
· **Respiratory protection:**
Not necessary if room is well-ventilated.
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
· **Hand protection**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye/face protection**

Tightly sealed goggles

· **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**
· **General Information**

· **Physical state**	Fluid
· **Colour:**	Clear
· **Odour:**	Weak, characteristic
· **Odour threshold:**	Not determined.
· **Melting point/freezing point:**	Undetermined.

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· **Boiling point or initial boiling point and boiling range**	>200 °C
· **Flammability**	Not applicable.
· **Lower and upper explosion limit**	
· **Lower:**	Not determined.
· **Upper:**	Not determined.
· **Flash point:**	>200 °C
· **Decomposition temperature:**	Not determined.
· **pH**	Not determined.
· **Viscosity:**	
· **Kinematic viscosity**	Not determined.
· **Dynamic at 20 °C:**	3,500–4,700 mPas
· **Solubility**	
· **water:**	Not miscible or difficult to mix.
· **Partition coefficient n-octanol/water (log value)**	Not determined.
· **Vapour pressure:**	Not determined.
· **Density and/or relative density**	
· **Density at 20 °C:**	1.2 g/cm³
· **Relative density**	Not determined.
· **Vapour density**	Not determined.

· **9.2 Other information**	
· **Appearance:**	
· **Form:**	Fluid
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product does not present an explosion hazard.
· **Solvent content:**	
· **VOC (EC)**	0.00 %
· **Change in condition**	
· **Evaporation rate**	Not determined.

· **Information with regard to physical hazard classes**	
· **Explosives**	Void
· **Flammable gases**	Void
· **Aerosols**	Void
· **Oxidising gases**	Void
· **Gases under pressure**	Void
· **Flammable liquids**	Void
· **Flammable solids**	Void
· **Self-reactive substances and mixtures**	Void
· **Pyrophoric liquids**	Void
· **Pyrophoric solids**	Void
· **Self-heating substances and mixtures**	Void
· **Substances and mixtures, which emit flammable gases in contact with water**	Void
· **Oxidising liquids**	Void
· **Oxidising solids**	Void
· **Organic peroxides**	Void
· **Corrosive to metals**	Void
· **Desensitised explosives**	Void

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SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions** No dangerous reactions known.
· **10.4 Conditions to avoid** No further relevant information available.
· **10.5 Incompatible materials:** No further relevant information available.
· **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Based on available data, the classification criteria are not met.
· **Skin corrosion/irritation** Causes skin irritation.
· **Serious eye damage/irritation** Causes serious eye irritation.
· **Respiratory or skin sensitisation** May cause an allergic skin reaction.
· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
· **Carcinogenicity** Based on available data, the classification criteria are not met.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **STOT-single exposure** Based on available data, the classification criteria are not met.
· **STOT-repeated exposure** Based on available data, the classification criteria are not met.
· **Aspiration hazard** Based on available data, the classification criteria are not met.
· **11.2 Information on other hazards**

· **Endocrine disrupting properties**
None of the ingredients is listed.

SECTION 12: Ecological information

· **12.1 Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
· **12.7 Other adverse effects**
· **Remark:** Toxic for fish
· **Additional ecological information:**
· **General notes:**
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Toxic for aquatic organisms

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SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **European waste catalogue**	
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances
HP4	Irritant - skin irritation and eye damage
HP13	Sensitising
HP14	Ecotoxic

· **Uncleaned packaging:**
· **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

· **14.1 UN number or ID number**	
· **ADR, IMDG, IATA**	UN3082
· **14.2 UN proper shipping name**	
· **ADR**	3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy penol novolac resin)
· **IMDG**	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy penol novolac resin), MARINE POLLUTANT
· **IATA**	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy penol novolac resin)
· **14.3 Transport hazard class(es)**	
· **ADR, IMDG, IATA**	

· **Class**	9 Miscellaneous dangerous substances and articles.
· **Label**	9
· **14.4 Packing group**	
· **ADR, IMDG, IATA**	III
· **14.5 Environmental hazards:**	
· **Marine pollutant:**	Symbol (fish and tree)
· **Special marking (ADR):**	Symbol (fish and tree)
· **Special marking (IATA):**	Symbol (fish and tree)
· **14.6 Special precautions for user**	Warning: Miscellaneous dangerous substances and articles.
· **Hazard identification number (Kemler code):**	90
· **EMS Number:**	F-A,S-F
· **Stowage Category**	A

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· **14.7 Maritime transport in bulk according to IMO instruments**	Not applicable.
· **Transport/Additional information:**	
· **ADR**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **Transport category**	3
· **Tunnel restriction code**	(-)
· **IMDG**	
· **Limited quantities (LQ)**	5L
· **Excepted quantities (EQ)**	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· **UN "Model Regulation":**	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY PENOL NOVOLAC RESIN), 9, III

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Directive 2012/18/EU**
· **Named dangerous substances - ANNEX I** None of the ingredients is listed.
· **Seveso category** E2 Hazardous to the Aquatic Environment
· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 200 t
· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 500 t
· **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
This Safety Data Sheets is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· **Relevant phrases**
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

· **Classification according to Regulation (EC) No 1272/2008**

Skin corrosion/irritation Serious eye damage/irritation Skin sensitisation Hazardous to the aquatic environment - long-term (chronic) aquatic hazard	The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

· **Department issuing SDS:** Technology
· **Contact:** msds@apm-technica.com
· **Date of previous version:** 09.10.2023
· **Version number of previous version:** 1
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
VOC: Volatile Organic Compounds (USA, EU)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
· *** Data compared to the previous version altered.**